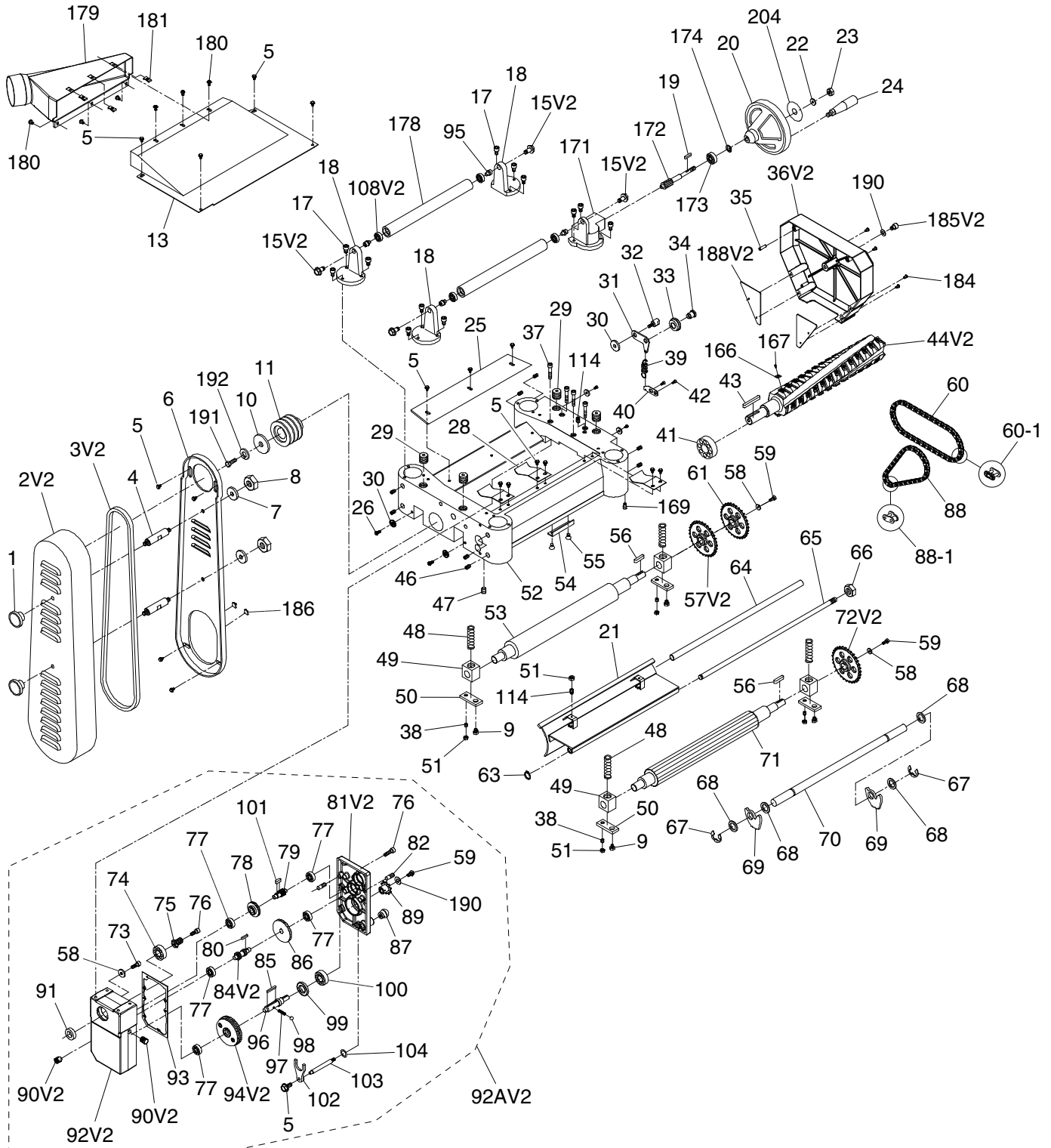


SECTION 9: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call (800) 523-4777 or visit www.grizzly.com/parts to check for availability.

G1021X2 Main



G1021X2 Main Parts List

| REF | PART # | DESCRIPTION |
|------|--------------|---|
| 1 | P1021X2001 | KNOB 5/16-18, D1-3/4, ROUND |
| 2V2 | P1021X2002V2 | BELT/PULLEY COVER V2.05.18 |
| 3V2 | P1021X2003V2 | V-BELT M58 3L580 V2.05.18 |
| 4 | P1021X2004 | STANDOFF-HEX MM 5/16-18 X 3/8, 3 |
| 5 | P1021X2005 | FLANGE BOLT M6-1 X 12 |
| 6 | P1021X2006 | BELT/PULLEY GUARD |
| 7 | P1021X2007 | FLAT WASHER 5/16 |
| 8 | P1021X2008 | HEX NUT 5/16-18 |
| 9 | P1021X2009 | HEX BOLT M8-1.25 X 20 |
| 10 | P1021X2010 | FENDER WASHER 8 X 30 X 4MM |
| 11 | P1021X2011 | CUTTERHEAD PULLEY |
| 13 | P1021X2013 | UPPER COVER |
| 15V2 | P1021X2015V2 | FLANGE BOLT M6-1 X 12 |
| 17 | P1021X2017 | CAP SCREW M6-1 X 20 |
| 18 | P1021X2018 | RETURN ROLLER BRACKET |
| 19 | P1021X2019 | KEY 4 X 4 X 10 |
| 20 | P1021X2020 | HANDWHEEL TYPE-3 151D X 10B-K X 3/8-16 |
| 21 | P1021X2021 | CHIP BREAKER |
| 22 | P1021X2022 | FLAT WASHER 10MM |
| 23 | P1021X2023 | HEX NUT M10-1.25 |
| 24 | P1021X2024 | REVOLVING HANDLE 1 X 3-9/16, 3/8-16 X 1/2 |
| 25 | P1021X2025 | CHIP DEFLECTOR |
| 26 | P1021X2026 | HEX BOLT M6-1 X 12 |
| 28 | P1021X2028 | FLAT SPRING 84 X 46 X 0.6MM |
| 29 | P1021X2029 | TENSIONING SET SCREW M22-1.5 X 20 |
| 30 | P1021X2030 | SPACER 8.2 X 22 X 3MM |
| 31 | P1021X2031 | CHAIN TENSIONER |
| 32 | P1021X2032 | SHOULDER BOLT M8-1.25 X 14, 4 X 12 |
| 33 | P1021X2033 | IDLER WHEEL |
| 34 | P1021X2034 | IDLER SHAFT |
| 35 | P1021X2035 | ROLL PIN 6 X 20 |
| 36V2 | P1021X2036V2 | DRIVE CHAIN COVER V2.05.18 |
| 37 | P1021X2037 | CAP SCREW M8-1.25 X 50 |
| 38 | P1021X2038 | SET SCREW M6-1 X 16 |
| 39 | P1021X2039 | EXTENSION SPRING 1 X 8.5 X 33 |
| 40 | P1021X2040 | SPRING BRACKET |
| 41 | P1021X2041 | BALL BEARING 6205-2RS |
| 42 | P1021X2042 | CAP SCREW M6-1 X 10 |
| 43 | P1021X2043 | KEY 8 X 8 X 36 |
| 44V2 | P1021X2044V2 | HELICAL CUTTERHEAD 15" V2.05.18 |
| 46 | P1021X2046 | SET SCREW M10-1.5 X 12 |
| 47 | P1021X2047 | SET SCREW M8-1.25 X 12 |
| 48 | P1021X2048 | COMPRESSION SPRING 3.5 X 19.7 X 70 |
| 49 | P1021X2049 | BUSHING BLOCK |
| 50 | P1021X2050 | BUSHING BLOCK PLATE |
| 51 | P1021X2051 | HEX NUT M6-1 |
| 52 | P1021X2052 | HEAD CASTING |
| 53 | P1021X2053 | OUTFEED ROLLER |
| 54 | P1021X2054 | DEPTH LIMITER |
| 55 | P1021X2055 | FLAT HD SCR M5-.8 X 8 |
| 56 | P1021X2056 | KEY 5 X 5 X 22 |

| REF | PART # | DESCRIPTION |
|-------|---------------|-----------------------------------|
| 57V2 | P1021X2057V2 | SPROCKET 31T V2.05.18 |
| 58 | P1021X2058 | FENDER WASHER 6 X 20 X 3MM |
| 59 | P1021X2059 | HEX BOLT M6-1 X 16 |
| 60 | P1021X2060 | CHAIN 06B-1 X 63 (31 LINKS) |
| 60-1 | P1021X2060-1 | MASTER LINK |
| 61 | P1021X2061 | SPROCKET 31T |
| 63 | P1021X2063 | EXT RETAINING RING 12MM |
| 64 | P1021X2064 | CHIP BREAKER ADJUSTMENT ROD |
| 65 | P1021X2065 | CHIP BREAKER PIVOT ROD |
| 66 | P1021X2066 | HEX NUT M12-1.75 |
| 67 | P1021X2067 | E-CLIP 15MM |
| 68 | P1021X2068 | SPACER |
| 69 | P1021X2069 | ANTI-KICKBACK FINGER |
| 70 | P1021X2070 | ANTI-KICKBACK SHAFT |
| 71 | P1021X2071 | INFEED ROLLER |
| 72V2 | P1021X2072V2 | SPROCKET 31T V2.05.18 |
| 73 | P1021X2073 | CAP SCREW M6-1 X 12 |
| 74 | P1021X2074 | BALL BEARING 6204ZZ |
| 75 | P1021X2075 | GEAR 16T |
| 76 | P1021X2076 | CAP SCREW M6-1 X 25 |
| 77 | P1021X2077 | BALL BEARING 6201-2RS |
| 78 | P1021X2078 | GEAR 47T |
| 79 | P1021X2079 | GEARED SHAFT 18T |
| 80 | P1021X2080 | KEY 5 X 5 X 10 |
| 81V2 | P1021X2081V2 | GEARBOX COVER V2.05.18 |
| 82 | P1021X2082 | LOCATING PIN 8 X 7.55 X 7.95 |
| 84V2 | P1021X2084V2 | GEARED SHAFT 28T/18T V2.02.19 |
| 85 | P1021X2085 | KEY 6 X 6 X 40 |
| 86 | P1021X2086 | GEAR 71T |
| 87 | P1021X2087 | KNOB 3/8-16, D1-1/4, BALL |
| 88 | P1021X2088 | CHAIN 06B-1 X 47 (23 LINKS) |
| 88-1 | P1021X2088-1 | HALF LINK |
| 89 | P1021X2089 | SPROCKET 12T W/KEY |
| 90V2 | P1021X2090V2 | OIL PLUG 1/4 NPT X 3/4" V2.05.18 |
| 91 | P1021X2091 | OIL SEAL 28 X 40 X 8 |
| 92V2 | P1021X2092V2 | GEARBOX V2.05.18 |
| 92AV2 | P1021X2092AV2 | GEARBOX ASSEMBLY V2.05.18 |
| 93 | P1021X2093 | GASKET |
| 94V2 | P1021X2094V2 | COMBO GEAR 86T/96T V2.02.19 |
| 95 | P1021X2095 | BEARING SHAFT |
| 96 | P1021X2096 | GEAR SHAFT |
| 97 | P1021X2097 | COMPRESSION SPRING 0.6 X 5.9 X 16 |
| 98 | P1021X2098 | STEEL BALL 6MM |
| 99 | P1021X2099 | OIL SEAL 25 X 47 X 6 |
| 100 | P1021X2100 | BALL BEARING 6204ZZ |
| 101 | P1021X2101 | KEY 5 X 5 X 12 |
| 102 | P1021X2102 | SHIFTING FORK |
| 103 | P1021X2103 | SHIFTING SHAFT |
| 104 | P1021X2104 | O-RING 11.8 X 2.4 P12 |
| 108V2 | P1021X2108V2 | BALL BEARING 608ZZ V2.05.18 |
| 114 | P1021X2114 | SET SCREW M6-1 X 12 |



G1021X2 Main Parts List (Cont.)

| REF | PART # | DESCRIPTION |
|-----|------------|---------------------------------------|
| 166 | P1021X2166 | CARBIDE INSERTS 15 X 15 X 2.5MM-10 PK |
| 167 | P1021X2167 | FLAT HEAD TORX 10-32 X 1/2 |
| 169 | P1021X2169 | CAP SCREW M5-.8 X 5 |
| 171 | P1021X2171 | WORM GEAR HOUSING |
| 172 | P1021X2172 | WORM SHAFT |
| 173 | P1021X2173 | BALL BEARING 6200ZZ |
| 174 | P1021X2174 | INT RETAINING RING 30MM |
| 178 | P1021X2178 | RETURN ROLLER |
| 179 | P1021X2179 | DUST HOOD |
| 180 | P1021X2180 | FLANGE SCREW M6-1 X 12 |

| REF | PART # | DESCRIPTION |
|-------|--------------|------------------------------|
| 181 | P1021X2181 | CLIP-ON NUT M6-1 |
| 184 | P1021X2184 | PHLP HD SCR M4-.7 X 8 |
| 185V2 | P1021X2185V2 | CAP SCREW M8-1.25 X 10 |
| 186 | P1021X2186 | PULLEY GUARD PLATE |
| 188V2 | P1021X2188V2 | GEARBOX COVER PLATE V2.05.18 |
| 190 | P1021X2190 | FLAT WASHER 8MM |
| 191 | P1021X2191 | HEX BOLT M8-1.25 X 30 |
| 192 | P1021X2192 | LOCK WASHER 8MM |
| 204 | P1021X2204 | HANDWHEEL DIRECTION LABEL |



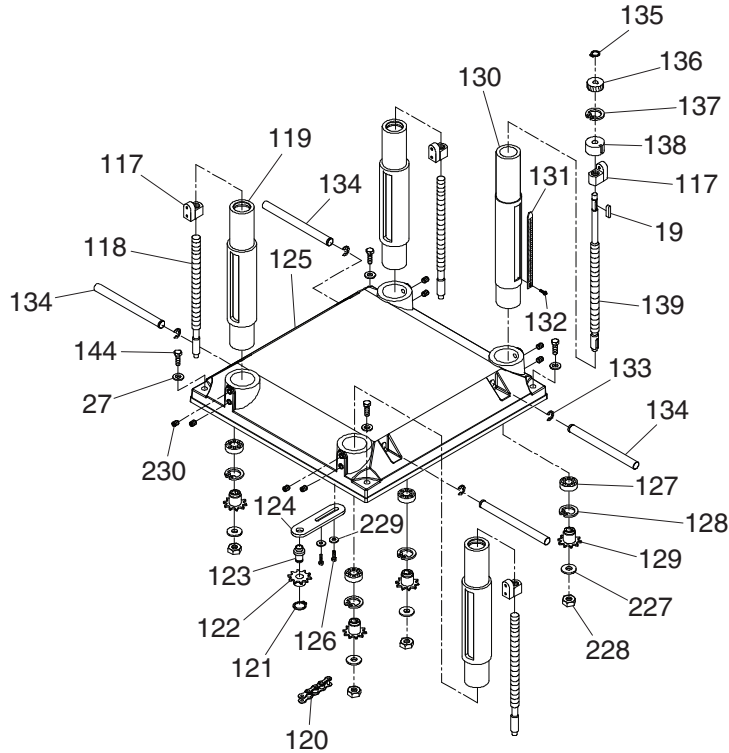
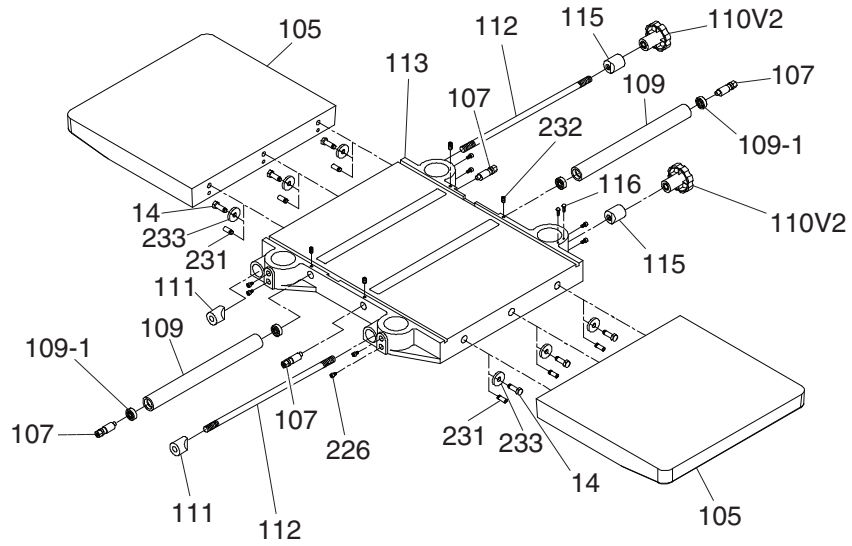
G1021X2 Stand & Motor Parts List

| REF | PART # | DESCRIPTION |
|-----------|------------------|--|
| 12V2 | P1021X2012V2 | STRAIN RELIEF TYPE-1 7/16 V2.05.18 |
| 16V2 | P1021X2016V2 | PHLP HD SCR M6-1 X 16 |
| 45V2 | P1021X2045V2 | MAGNETIC SWITCH ASSY MPE-18 V2.05.18 |
| 45V2-1 | P1021X2045V2-1 | MAGNETIC SWITCH COVER (FRONT) |
| 45V2-2 | P1021X2045V2-2 | MAGNETIC SWITCH COVER (REAR) |
| 45V2-3 | P1021X2045V2-3 | CONTACTOR SDE MA-18 220-240V |
| 45V2-4 | P1021X2045V2-4 | OL RELAY SDE RA-20 12-18A |
| 45V2-5 | P1021X2045V2-5 | SWITCH CORD 12G 4W 79" |
| 45V2-6 | P1021X2045V2-6 | MOTOR CORD 12G 3W 33" |
| 45V2-7 | P1021X2045V2-7 | POWER CORD 12G 3W 138" 6-20P |
| 62V2 | P1021X2062V2 | SWITCH MOUNTING PLATE V2.05.18 |
| 140 | P1021X2140 | PHLP HD SCR M5-.8 X 10 |
| 141V2 | P1021X2141V2 | STAND V2.05.18 |
| 142 | P1021X2142 | MOTOR ACCESS PANEL |
| 143 | P1021X2143 | FLAT HD SCR M6-1 X 12 |
| 145 | P1021X2145 | SWITCH BOX |
| 146 | P1021X2146 | MOTOR MOUNT PLATE |
| 147 | P1021X2147 | LOCK COLLAR |
| 148 | P1021X2148 | SWITCH PLATE |
| 149V2 | P1021X2149V2 | MOTOR 3HP 230V 1-PH V2.05.18 |
| 149V2-1 | P1021X2149V2-1 | MOTOR FAN COVER |
| 149V2-2 | P1021X2149V2-2 | CAPACITOR COVER (START) |
| 149V2-3 | P1021X2149V2-3 | CAPACITOR COVER (RUN) |
| 149V2-4 | P1021X2149V2-4 | MOTOR JUNCTION BOX |
| 149V2-5 | P1021X2149V2-5 | MOTOR FAN |
| 149V2-6 | P1021X2149V2-6 | START CAP 400M 125V 1-9/16 X 3-1/2 |
| 149V2-7V2 | P1021X2149V2-7V2 | R CAP 70M 250V 1-9/16 X 3-1/2 V2.09.18 |
| 149V2-8 | P1021X2149V2-8 | CONTACT PLATE |
| 149V2-9 | P1021X2149V2-9 | BALL BEARING 6205ZZ (FRONT) |
| 149V2-10 | P1021X2149V2-10 | BALL BEARING 6203ZZ (REAR) |
| 149V2-11 | P1021X2149V2-11 | CENTRIFUGAL SWITCH |

| REF | PART # | DESCRIPTION |
|-------|--------------|---------------------------------------|
| 150 | P1021X2150 | HEX BOLT M8-1.25 X 40 |
| 151 | P1021X2151 | PLATE CONNECTING ROD |
| 152 | P1021X2152 | HEX NUT M8-1.25 |
| 153 | P1021X2153 | FLAT WASHER 10 X 28 X 3MM |
| 154 | P1021X2154 | ROD END BOLT M10-1.5 X 100, ID 16.5MM |
| 155 | P1021X2155 | START SWITCH |
| 156 | P1021X2156 | WRENCH 10 X 13MM OPEN-ENDS |
| 158 | P1021X2158 | FOOT M8-1.25 X 67, D36 |
| 159 | P1021X2159 | HEX WRENCH 6MM |
| 161 | P1021X2161 | HEX WRENCH 4MM |
| 162 | P1021X2162 | HEX WRENCH 3MM |
| 164 | P1021X2164 | WRENCH 12 X 14MM OPEN-ENDS |
| 165 | P1021X2165 | T-HANDLE TORX DRIVER T-25 |
| 176 | P1021X2176 | FRONT CABINET PANEL |
| 182 | P1021X2182 | PHLP HD SCR M4-.7 X 8 |
| 183 | P1021X2183 | EXT TOOTH WASHER 4MM |
| 187 | P1021X2187 | STOP SWITCH |
| 189 | P1021X2189 | POWER INDICATOR LIGHT 220V 22MM RED |
| 193V2 | P1021X2193V2 | SWITCH PEDESTAL V2.05.18 |
| 194 | P1021X2194 | HEX NUT M5-.8 |
| 195 | P1021X2195 | HEX BOLT M5-.8 X 10 |
| 196V2 | P1021X2196V2 | MOTOR PULLEY V2.05.18 |
| 197 | P1021X2197 | FENDER WASHER 8 X 30 X 4MM |
| 198V2 | P1021X2198V2 | HEX BOLT M8-1.25 X 25 |
| 199 | P1021X2199 | KEY 5 X 5 X 30 |
| 221 | P1021X2221 | FLANGE BOLT M6-1 X 12 |
| 222 | P1021X2222 | HEX NUT M10-1.25 |
| 223 | P1021X2223 | SPACER 8.2 X 22 X 3MM |
| 224 | P1021X2224 | HEX NUT M6-1 |
| 225 | P1021X2225 | SET SCREW M6-1 X 12 |



G1021X2 Table & Base



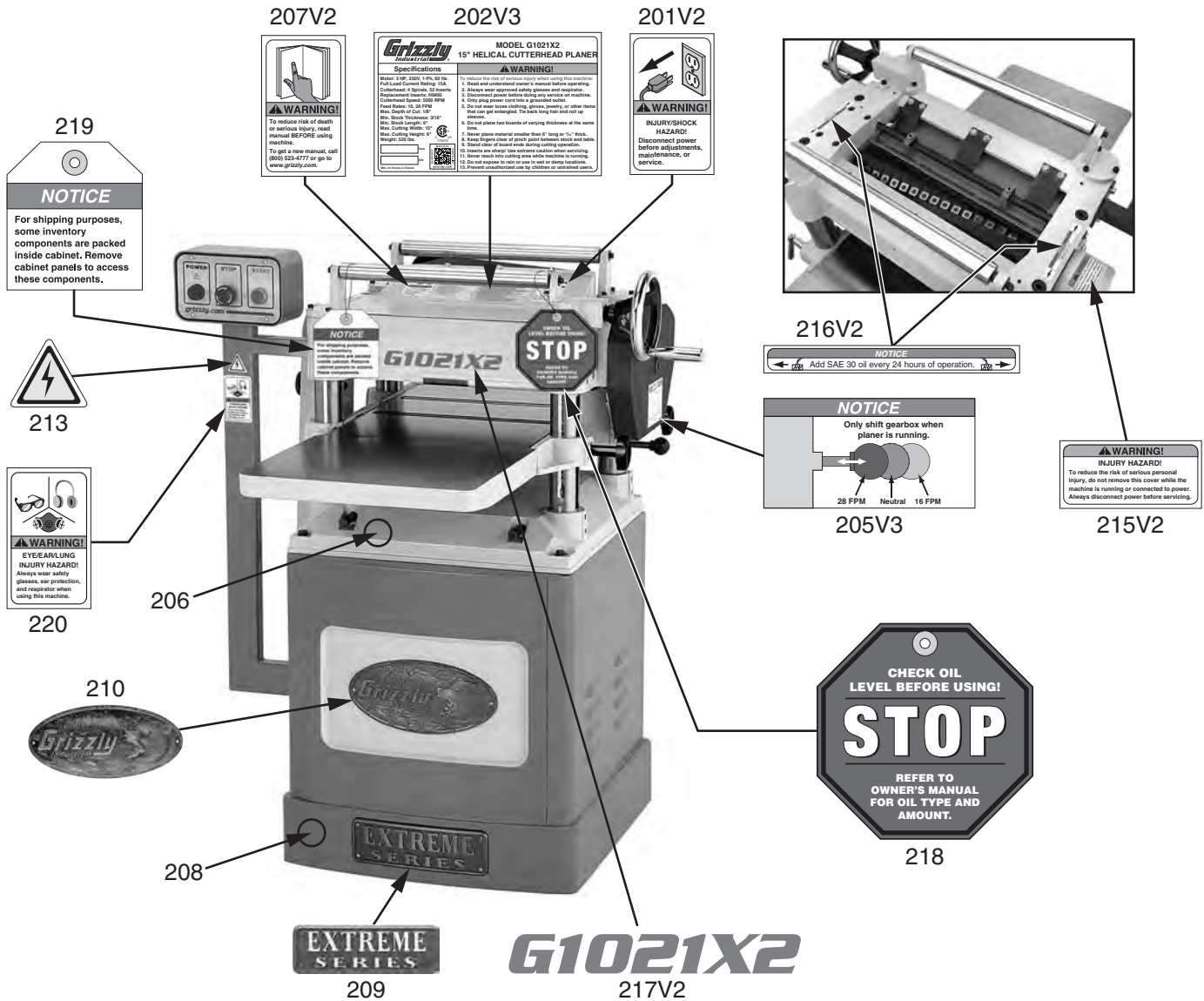
G1021X2 Table & Base

| REF | PART # | DESCRIPTION |
|-------|--------------|---------------------------------|
| 14 | P1021X2014 | HEX BOLT M8-1.25 X 25 |
| 19 | P1021X2019 | KEY 4 X 4 X 10 |
| 27 | P1021X2027 | FLAT WASHER 8MM |
| 105 | P1021X2105 | EXTENSION TABLE (CAST IRON) |
| 107 | P1021X2107 | ECCENTRIC SHAFT |
| 109 | P1021X2109 | TABLE ROLLER |
| 109-1 | P1021X2109-1 | BALL BEARING 608-2RS |
| 110V2 | P1021X2110V2 | KNOB 6-LOBE M12-1.75, D53 |
| 111 | P1021X2111 | THREADED GIB |
| 112 | P1021X2112 | LOCKING ROD |
| 113 | P1021X2113 | MAIN TABLE |
| 115 | P1021X2115 | GIB |
| 116 | P1021X2116 | RIVET 2 X 5MM NAMEPLATE, COPPER |
| 117 | P1021X2117 | LEADSCREW NUT |
| 118 | P1021X2118 | LEADSCREW, SECONDARY |
| 119 | P1021X2119 | COLUMN |
| 120 | P1021X2120 | CHAIN #410 X 134 |
| 121 | P1021X2121 | EXT RETAINING RING 15MM |
| 122 | P1021X2122 | IDLER SPROCKET 10T |
| 123 | P1021X2123 | IDLER SHAFT |
| 124 | P1021X2124 | IDLER BRACKET |
| 125 | P1021X2125 | BASE |
| 126 | P1021X2126 | HEX BOLT M8-1.25 X 25 |

| REF | PART # | DESCRIPTION |
|-----|------------|-------------------------|
| 127 | P1021X2127 | BALL BEARING 6202ZZ |
| 128 | P1021X2128 | INT RETAINING RING 35MM |
| 129 | P1021X2129 | SPROCKET 10T |
| 130 | P1021X2130 | SCALE COLUMN |
| 131 | P1021X2131 | SCALE |
| 132 | P1021X2132 | PHLP HD SCR M3-.5 X 6 |
| 133 | P1021X2133 | E-CLIP 12MM |
| 134 | P1021X2134 | LIFTING BAR |
| 135 | P1021X2135 | EXT RETAINING RING 10MM |
| 136 | P1021X2136 | GEAR 14T |
| 137 | P1021X2137 | INT RETAINING RING 38MM |
| 138 | P1021X2138 | SPACER |
| 139 | P1021X2139 | LEADSCREW, PRIMARY |
| 144 | P1021X2144 | HEX BOLT M8-1.25 X 45 |
| 226 | P1021X2226 | CAP SCREW M6-1 X 20 |
| 227 | P1021X2227 | FLAT WASHER 10MM |
| 228 | P1021X2228 | HEX NUT M10-1.25 |
| 229 | P1021X2229 | SPACER 8.2 X 22 X 3MM |
| 230 | P1021X2230 | SET SCREW M10-1.5 X 12 |
| 231 | P1021X2231 | SET SCREW M8-1.25 X 12 |
| 232 | P1021X2232 | SET SCREW M6-1 X 12 |
| 233 | P1021X2233 | FLAT WASHER 8MM |



G1021X2 Labels & Cosmetics



| REF | PART # | DESCRIPTION |
|-------|--------------|-------------------------------|
| 201V2 | P1021X2201V2 | DISCONNECT POWER LABEL |
| 202V3 | P1021X2202V3 | MACHINE ID LABEL V3.02.19 |
| 205V3 | P1021X2205V3 | SHIFT GEARBOX NOTICE V3.02.19 |
| 206 | P1021X2206 | TOUCH-UP PAINT, GRIZZLY PUTTY |
| 207V2 | P1021X2207V2 | READ MANUAL LABEL |
| 208 | P1021X2208 | TOUCH-UP PAINT, GRIZZLY GREEN |
| 209 | P1021X2209 | EXTREME SERIES NAMEPLATE |
| 210 | P1021X2210 | GRIZZLY NAMEPLATE-LARGE |

| REF | PART # | DESCRIPTION |
|-------|--------------|-----------------------------------|
| 213 | P1021X2213 | ELECTRICITY LABEL |
| 215V2 | P1021X2215V2 | BELT COVER WARNING LABEL V2.05.18 |
| 216V2 | P1021X2216V2 | ADD OIL NOTICE V2.05.18 |
| 217V2 | P1021X2217V2 | MODEL NUMBER LABEL V2.05.18 |
| 218 | P1021X2218 | STOP OIL FILL TAG |
| 219 | P1021X2219 | INVENTORY SHIPPING NOTICE |
| 220 | P1021X2220 | EYE/EAR/LUNG INJURY LABEL |

⚠ WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.

