

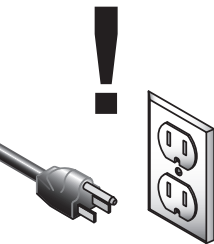


MODEL H3051 RISER BLOCK KIT FOR MODEL G0555/G0555X INSTRUCTIONS

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com



⚠️ WARNING
To reduce your risk of serious injury, read this entire manual **BEFORE** using machine.



⚠️ WARNING
To reduce risk of shock or accidental startup, always disconnect machine from power before adjustments, maintenance, or service.

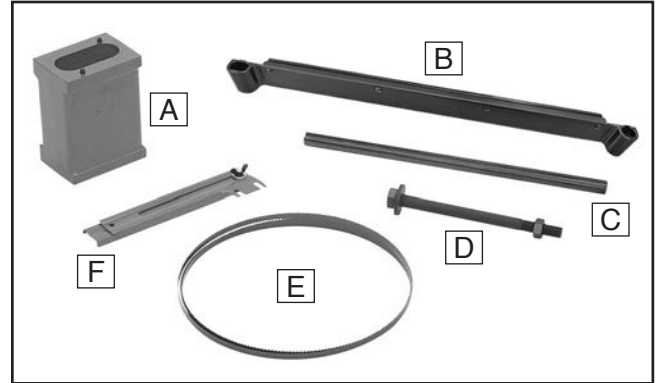


Figure 1. H3051 inventory.

The Model H3051 Riser Block Kit increases the cutting height of the Model G0555/G0555X Bandsaw from 6" to 12", and increases blade length from 93½" to 105".

Inventory

Description (see Figure 1)	Qty
A. Extension Block.....	1
B. Extended Left Blade Guard.....	1
C. Extended Guide Post.....	1
D. Extension Block Bolt Assembly	1
E. Blade 105" x 3/8" x 6 TPI.....	1
F. Extended Blade Guard.....	1

Items Needed

Description	Qty
Additional Person	1
Heavy Leather Gloves.....	1
Adjustable Wrenches.....	2
Phillips Head Screwdriver #2	1

Installation

1. DISCONNECT BANDSAW FROM POWER!
2. Remove blade as instructed in the Model G0555 manual.
3. Remove left blade guard (see **Figure 2**).
4. Remove power switch assembly and set aside (see **Figure 2**).

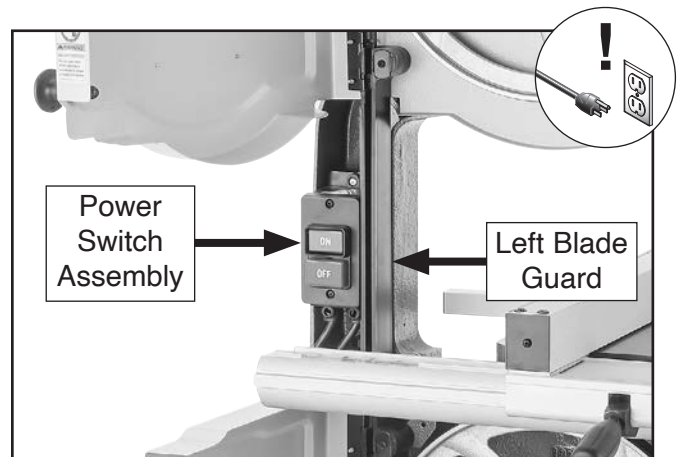


Figure 2. Location of power switch assembly and left blade guard.

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Keep for Future Reference

5. While an assistant supports upper arm assembly (see **Figure 3**), remove hex nut and hex bolt securing it to base, then remove upper arm and set it aside.

Note: *Upper arm is pinned to the base. If removal is difficult, carefully rock it loose.*

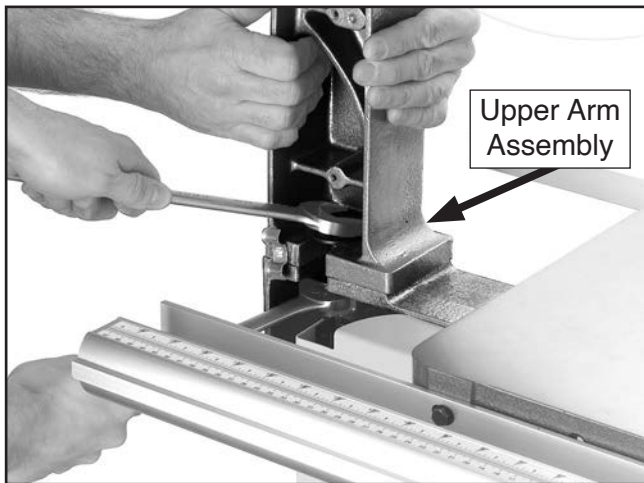


Figure 3. Loosening hex bolt while assistant supports upper arm assembly.

6. Place extension block on base pins, then have assistant place upper arm on extension block pins and hold it in place (see **Figure 4**).
7. Disassemble extension block bolt assembly and insert (1) extension block bolt and washer through upper arm and extension block (see **Figure 4A**).
8. Attach remaining washer and hex nut to extension block bolt and tighten (see **Figure 4A**).

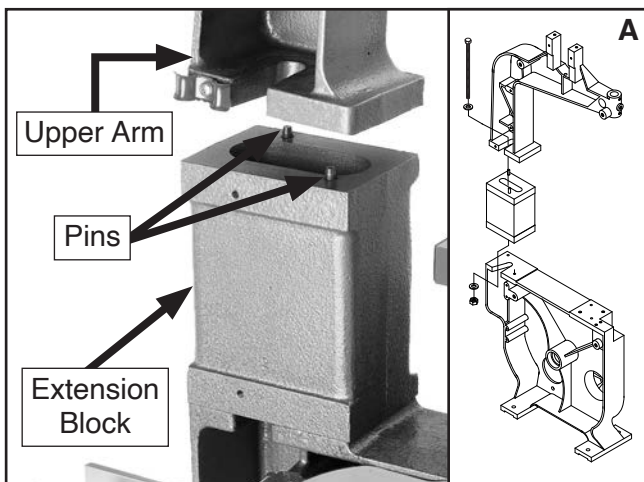


Figure 4. Placing upper arm on extension block and attaching extension block bolt assembly.

9. Install extended left blade guard using the fasteners removed in **Step 3** (see **Figure 5**).
10. Remove guide assembly and blade guard from guide post, then loosen guide post (see **Figure 5**).
11. While lowering guide post, install extended guide post into guide post bracket from above and slowly lower until guide post can be removed (see **Figure 5**).

Note: *Removing guide post using this method will help prevent the steel ball inside the post from falling out.*

12. Attach guide assembly and extended blade guard to new guide post (see **Figure 5**).

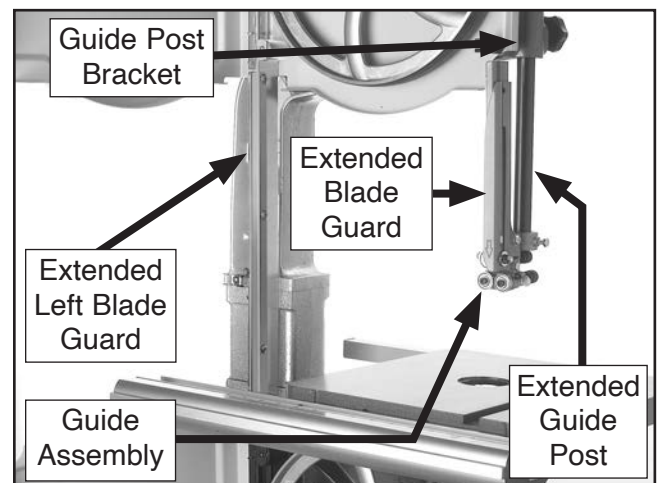


Figure 5. Location of blade guard and guide post components.

13. Install 105" bandsaw blade, tension it properly, test tracking, and adjust blade guides according to Model G0555 or G0555X manual.
14. Verify alignment of bandsaw wheels as instructed in the Model G0555 or G0555X manual.
15. Install power switch assembly.

Note: *Power switch assembly can be placed in original holes, or in holes drilled into the new extension block. If you need help, call Tech Support at (570) 546-9663.*

